

# Swivel Unit

## Spare Parts List (from week 04/2017)

# KS/KS2 125.6

### Spare Parts

Pos.	Part no.	Quantity	Description	Type	Flag <sup>1</sup>
1_10	274623	1	housing complete	KS 125.6 - KS 200.6	
1_20	294956	1	cylinder head	KS 125.2 BR2	
1_30	461905	1	cylinder bottom	KS 125 BR3	
1_40	275169	1	fork complete	KS 125.5	
1_50	226407	1	piston rod	KS 125.1	
1_60	461910	1	piston	KS 125 BR3	
1_70	226400	1	cylinder receiver	KS 125.1	
1_80	274341	1	strap complete	KS 125.5 – KS 125.6	R
1_90	209899	1	bolt	PFS 400	R
1_100	209901	1	bolt	PFS 400	R
1_110	233528	1	drive shaft	KS 125.5 – KS 200.5	R
1_120	274418	1	slide	KS 80.5 – KS 80.6	
1_130	210310	2	supporting roller complete	PFS 400 + 900	R
1_140	225135	2	needle sleeve complete	KS 125	R
1_150	211530	4	axial washer	Ø50xØ70x1	R
1_160	211529	2	axial-needle ring	Ø70xØ50x3	R
1_170	267432	1	stop plate	KS 125.2	R
1_180	226398	1	brake sleeve	KS 125.1	
1_190	202821	1	brake sleeve	KS 125	
1_200	295987	2	throttle screw	G1/4 - type B	
1_210	212559	1	wiper seal	Ø40xØ48x7x4	RD
1_220	212591	1	rod seal	Ø40xØ49x2.8	RD
1_230	230908	2	damper ring	Ø50.6xØ60x6	RD
1_240	463391	2	piston seal	105x124x8.25	RD
1_250	227487	4	expander seal plug	MB 700-070	
1_260	201731	1	o-ring	Ø28x3	RD
1_270	201946	2	o-ring	Ø125x3	RD
1_280	281911	1	driving band	KS 125 – KS 200 - 12x2x150	RD
1_290	1189963	1	driving band	KS 125.2 – 8x2.5x375mm	RD
1_300	236381	2	shim ring	KS 50x69x0.1	
1_320	200624	2	set screw	M6x16 - DIN 915	R
1_330	200430	2	cap screw	M8x18 - DIN 6912	R
1_340	200257	4	cap screw	M10x25 - DIN 912	
1_350	200977	2	lock washer	S 8	
1_360	200978	4	lock washer	S 10	
2_0	233546	1	swivel traverse complete	KS 125.2 - KS 200.2 A01-A03	
3_20	200487	2	countersunk screw	M6x12 - DIN 7991	
4_0		1	cylinder pipe, variable	depending on opening angle	
5_0		4	tie rod, variable	depending on opening angle	
6_0	200729	4	hexagon nut, self-locking	M10 - DIN 985	

### spare parts sets / accessories

Pos.	Part no.	Quantity	Description	Type	
	1228689	1	repair kit	KS 125.6 BH	
	1226071	1	seal kit	KS 125.2	
3_10	353400	1	limit switch set complete P+F	KS 125.5 - KS 200.5 T12	

<sup>1</sup> R = included with repair kit, D = included with seal kit



# Swivel Unit

## Spare Parts List (from week 04/2017)

# KS/KS2 160.6

### Spare Parts

Pos.	Part no.	Quantity	Description	Type	Flag <sup>1</sup>
1_10	274623	1	housing complete	KS 125.6 - KS 200.6	
1_20	294958	1	cylinder head	KS 160.2 BR2	
1_30	461906	1	cylinder bottom	KS 160 BR3	
1_40	275169	1	fork complete	KS 125.5	
1_50	231698	1	piston rod	KS 160 - 200	
1_60	461911	1	piston	KS 160 BR3	
1_70	226435	1	cylinder receiver	KS 160.1	
1_80	274341	1	strap complete	KS 125.5 – KS 125.6	R
1_90	209899	1	bolt	PFS 400	R
1_100	209901	1	bolt	PFS 400	R
1_110	233528	1	drive shaft	KS 125.2	R
1_120	274418	1	slide	KS 80.5 – KS 80.6	
1_130	210310	2	supporting roller complete	PFS 400 + 900	R
1_140	225135	2	needle sleeve complete	KS 125	R
1_150	211530	4	axial washer	Ø50xØ70x1	R
1_160	211529	2	axial-needle ring	Ø70xØ50x3	R
1_170	267432	1	stop plate	KS 125.2	R
1_180	231691	1	brake sleeve	KS 160	
1_190	219345	1	brake sleeve	KS 160	
1_200	295987	2	throttle screw	G1/4 - type B	
1_210	212559	1	wiper seal	Ø40xØ48x7x4	RD
1_220	212591	1	rod seal	Ø40xØ49x2.8	RD
1_230	230908	1	damper ring	Ø50.6xØ60x6	RD
1_235	219746	1	damper ring	Ø70xØ84x7	RD
1_240	463392	2	piston seal	145x159x10	RD
1_250	227487	4	expander seal plug	MB 700-070	
1_260	201731	1	o-ring	Ø28x3	RD
1_270	201987	2	o-ring	Ø160x3	RD
1_280	281911	1	driving band	KS 125 – KS 200 - 12x2x150	RD
1_290	1189968	1	driving band	KS 160.2 – 12x1.55x490mm	RD
1_300	236381	2	shim ring	KS 50x69x0.1	
1_320	200624	2	set screw	M6x16 - DIN 915	R
1_330	200430	2	cap screw	M8x18 - DIN 6912	R
1_340	200257	4	cap screw	M10x25 - DIN 912	
1_350	200977	2	lock washer	S 8	
1_360	200978	4	lock washer	S 10	
2_0	233546	1	swivel traverse complete	KS 125.2 - KS 200.2 A01-A03	
3_20	200487	2	countersunk screw	M6x12 - DIN 7991	
4_0		1	cylinder pipe, variable	depending on opening angle	
5_0		4	tie rod, variable	depending on opening angle	
6_0	200729	4	hexagon nut, self-locking	M10 - DIN 985	

### spare parts sets / accessories

Pos.	Part no.	Quantity	Description	Type	
	1228730	1	repair kit	KS 160.6 BH	
	1227767	1	seal kit	KS 160.2	
3_10	353400	1	limit switch set complete P+F	KS 125.5 - KS 200.5 T12	

<sup>1</sup> R = included with repair kit, D = included with seal kit



# Swivel Unit

## Spare Parts List (from week 04/2017)

# KS/KS2 200.6

### Spare Parts

Pos.	Part no.	Quantity	Description	Type	Flag <sup>1</sup>
1_10	274623	1	housing complete	KS 125.6 - KS 200.6	
1_20	294959	1	cylinder head	KS 200.2 BR2	
1_30	461907	1	cylinder bottom	KS 200 BR3	
1_40	275169	1	fork complete	KS 125.5	
1_50	231698	1	piston rod	KS 160 - 200	
1_60	461912	1	piston	KS 200 BR3	
1_70	231700	1	cylinder receiver	KS 200	
1_80	274341	1	strap complete	KS 125.5 – KS 125.6	R
1_90	209899	1	bolt	PFS 400	R
1_100	209901	1	bolt	PFS 400	R
1_110	233528	1	drive shaft	KS 125.2	R
1_120	274418	1	slide	KS 80.5 – KS 80.6	
1_130	210310	2	supporting roller complete	PFS 400 + 900	R
1_140	225135	2	needle sleeve complete	KS 125	R
1_150	211530	4	axial washer	Ø50xØ70x1	R
1_160	211529	2	axial-needle ring	Ø70xØ50x3	R
1_170	267432	1	stop plate	KS 125.2	R
1_180	231691	1	brake sleeve	KS 160	
1_190	215676	1	brake sleeve	KS 200	
1_200	295987	2	throttle screw	G1/4 - type B	
1_210	212559	1	wiper seal	Ø40xØ48x7x4	RD
1_220	212591	1	rod seal	Ø40xØ49x2.8	RD
1_230	230908	1	damper ring	Ø50.6xØ60x6	RD
1_235	219723	1	damper ring	Ø100xØ114x7	RD
1_240	463393	2	piston seal	180x199x14	RD
1_250	227487	4	expander seal plug	MB 700-070	
1_260	201731	1	o-ring	Ø28x3	RD
1_270	212649	2	o-ring	Ø200x3	RD
1_280	228901	1	driving band	15x2.5x139mm	RD
1_290	1189981	1	driving band	KS 200.2 – 12x1.55x615mm	RD
1_300	236381	2	shim ring	KS 50x69x0.1	
1_320	200624	2	set screw	M6x16 - DIN 915	R
1_330	200430	2	cap screw	M8x18 - DIN 6912	R
1_340	200257	4	cap screw	M10x25 - DIN 912	
1_350	200977	2	lock washer	S 8	
1_360	200978	4	lockwasher	S 10	
2_0	233546	1	swivel traverse complete	KS 125.2 - KS 200.2 A01-A03	
3_20	200487	2	countersunk screw	M6x12 - DIN 7991	
4_0		1	cylinder pipe, variable	depending on opening angle	
5_0		4	tie rod, variable	depending on opening angle	
6_0	200730	4	hexagon nut, self-locking	M12 - DIN 985	

### spare parts sets / accessories

Pos.	Part no.	Quantity	Description	Type	
	1228731	1	repair kit	KS 200.6 BH	
	1227773	1	seal kit	KS 200.2	
3_10	353400	1	limit switch set complete P+F	KS 125.5 - KS 200.5 T12	

<sup>1</sup> R = included with repair kit, D = included with seal kit



