

## Spare Parts

Pos.	Part no.	Quantity	Description	Type	Flag <sup>1</sup>
1_10	367838	1	housing	EK 25.1	
1_20	367872	1	connecting flange	EK 25.1	RE
1_30	386950	1	electric motor 24V	Maxon company	RE
1_40	367877	1	protective tube	EK 25.1	RE
1_50	367878	1	protective cover	EK 25.1	RE
1_60	230652	1	flange plug	FSD 5-0.5/16 M12x1	RE
1_70	202187	1	sleeve	GPN 200	RE
1_80	1232979	1	trapezoidal thread spindle complete	EK 25.1	RM
1_90	367867	1	trapezoidal leadscrew nut	EK 25.1	RM
1_100	366498	1	distance ring	EK 25.1	RM
1_110	367856	1	fork	K 25.1	RM
1_120	228979	1	strap	K 25.1	RM
1_130	203202	1	drive shaft	PKS 25 K	RM
1_140	202639	2	bolt	K 25.1	RM
1_150	202640	1	bolt	K 25.1	RM
1_160	206353	2	supporting plate	K 25.1	RM
1_170	201572	2	bush	K 25.1	RM
1_180	227557	4	supporting roller	K 25.1	RM
1_190	367865	1	distance ring	EK 25.1	RM
1_200	367863	1	threaded ring	EK 25.1	RM
1_210	367862	1	carrier	EK 25.1	RE
1_220	369055	1	deep groove ball bearing	686_ZZ_D6-13x5	RM
1_230	373928	1	deep groove ball bearing	6901 ZZ D12-24x6	RM
1_510	386974	3	cap screw	M2.5 x 6 - DIN 912	RE
1_520	200139	4	cap screw	M4 x 20 - DIN 912	
1_530	200141	2	cap screw	M4 x 25 - DIN 912	RM
1_540	226185	4	cap screw	M5 x 105 - DIN 912	
1_550	200974	6	lock washer	S4 (Schnorr)	
1_560	201223	2	dowel pin	4m6 x 32 - DIN 6325	
1_570	352419	1	dowel pin	2x14 - DIN 1481	RM
1_580	201350	1	retaining ring	DIN 472 - 13x1	RM
2_20	200143	1	cap screw	M5 x 10 - DIN 912	
2_30	200142	2	cap screw	M5 x 8 - DIN 912	
2_40	200975	3	lock washer	S5 (Schnorr)	
3_0		1	clamp arm complete	see separate list	

## spare parts sets / accessories

Pos.	Part no.	Quantity	Description	Type	
2_10	1233474	1	limit switch set complete with cover	EK 25.1 T12	
	1254399	1	repair kit (electric)	EK 25.1	
	1254400	1	repair kit (mechanic)	EK 25.1	

<sup>1</sup> RE = included with repair kit (electric)

RM = included with repair kit (mechanic)

<b>Pos.</b>	<b>Part no.</b>	<b>Quantity</b>	<b>Description</b>	<b>Type</b>	
3_0	364541	1	clamp arm complete	K 25 A10	
3_0	364557	1	clamp arm complete	K 25 A10.1	
3_0	273072	1	clamp arm complete	K 25 A17	
3_0	273073	1	clamp arm complete	K 25 A18	
3_0	273074	1	clamp arm complete	K 25 A19	

# Electric Clamp Spare Parts Drawing (from week 17/2018)

EK 25.1 24V

